DEVELOPMENT OF ULTRASONICALLY LEVITATED DROPS AS MICROREACTORS FOR STUDY OF ENZYME KINETICS AND POTENTIAL AS A UNIVERSAL PORTABLE ANALYSIS SYSTEM

A. Scheeline*, Z. Pierre, and C. R. Field Department of Chemistry, University of Illinois at Urbana-Champaign; Urbana, IL 61801

M. D. Ginsberg

U. S. Army Engineer Research and Development Center; Champaign, IL 61821

Abstract

Development of microfluidics has focused on carrying out chemical synthesis and analysis in eversmaller volumes of solution. In most cases, flow systems are made of either quartz, glass, or an easily moldable polymer such as polydimethylsiloxane (Whitesides 2006). As the system shrinks, the ratio of surface area to volume increases. For studies of either free radical chemistry or protein chemistry, this is undesirable. Proteins stick to surfaces, biofilms grow on surfaces, and radicals annihilate on walls (Lewis et al. 2006). Thus, under those circumstances where small amounts of reactants must be employed, typical microfluidic systems are incompatible with the chemistry one wishes to study. We have developed an alternative approach. We use ultrasonically levitated microliter drops as well mixed microreactors. Depending on whether capillaries (to form the drop) and electrochemical sensors are in contact with the drop or whether there are no contacting solids, the ratio of solid surface area to volume is low or zero. The only interface seen by reactants is a liquid/air interface (or, more generally, liquid/gas, as any gas may be used to support the drop). While drop levitation has been reported since at least the 1940's, we are the second group to carry out enzyme reactions in levitated drops, (Weis; Nardozzi 2005) and have fabricated the lowest power levitator in the literature (Field; Scheeline 2007). The low consumption aspects of ordinary microfluidics combine with a contact-free determination cell (the levitated drop) that ensures against cross-contamination, minimizes the likelihood of biofilm formation, and is robust to changes in temperature and humidity (Lide 1992). We report kinetics measurements in levitated drops and explain how outgrowths of these accomplishments will lead to portable chemistry/biology laboratories well suited to reconnaissance, preparation of the battlespace, force protection, and similar tasks in the asymmetric battlefield environment and in sustainment operations.

1. The Levitated Drop Microreactor

Common laboratory surfaces are anything but passive. If anionic, they adsorb metal ions. If cationic, they adsorb chloride, sulfate, and other common anions. If neutral, hydrocarbons and other hydrophobic substances stick to the equipment. In most cases, biofilms form over time (Lewis et al. 2006). For large reactors, such behavior has a small, even vanishing effect on experiments; reactions in bulk solution dominate surface behavior. If a container has characteristic length L, then surface area to volume ratio scales as 1/L. This means that microfluidic systems have large surface-area-to-volume ratio, so that surface chemistry, whether or not desirable, may be of overwhelming importance (Noyes 1951).

A number of approaches can ameliorate the role of surface reactions in altering concentration, reactivity, and reactant mobility. One may coat walls with passivating agents (Fiorini; Chiu 2005; Jenkins et al. 2004; Kamande et al. 2005; Lenghaus et al. 2003; Sweryda-Krawiec et al. 2004) or use fluorocarbons to separate aqueous samples from the walls (Roach et al. 2005; Zheng et al. 2004). Clearly, simply avoiding solid/liquid interfaces is an alternative. Use of levitated drops is an approach that has gained favor in recent years (Field; Scheeline 2007; Laurell et al. 1999; Leiterer et al. 2008; Omrane et al. 2004; Petersson et al. 1998; Priego-Capote; de Castro 2006; Santesson; Nilsson 2004; Santesson et al. 2004; Santesson et al. 2000; Santesson et al. 2003a; Santesson et al. 2003b; Weis; Nardozzi 2005; Westphall et al. 2008). Here, we describe three aspects of the development of levitated drop reactors that open new measurement opportunities: reducing the power and size of drop levitators, use of drop levitators for kinetics measurements, and integration of electrochemical and optical microsensors with drop levitators to allow portable use of such devices while minimizing the logistical tail sometimes associated with one-use microfluidic devices. We envision battery-powered analytical laboratories that are small, light, and reliable enough for field use in the battlefield environment and under other challenging condi-

Public reporting burden for the collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to a penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.						
		2. REPORT TYPE N/A			3. DATES COVERED	
4. TITLE AND SUBTITLE		5a. CONTRACT NUMBER				
Development Of Ultrasonically Levitated Drops As Microreactors For Study Of Enzyme Kinetics And Potential As A Universal Portable Analysis System				5b. GRANT NUMBER		
				5c. PROGRAM ELEMENT NUMBER		
6. AUTHOR(S)				5d. PROJECT NUMBER		
				5e. TASK NUMBER		
				5f. WORK UNIT NUMBER		
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Department of Chemistry, University of Illinois at Urbana-Champaign; Urbana, IL 61801				8. PERFORMING ORGANIZATION REPORT NUMBER		
9. SPONSORING/MONITO		10. SPONSOR/MONITOR'S ACRONYM(S)				
				11. SPONSOR/MONITOR'S REPORT NUMBER(S)		
12. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release, distribution unlimited						
13. SUPPLEMENTARY NOTES See also ADM002187. Proceedings of the Army Science Conference (26th) Held in Orlando, Florida on 1-4 December 2008, The original document contains color images.						
14. ABSTRACT						
15. SUBJECT TERMS						
16. SECURITY CLASSIFIC	17. LIMITATION OF ABSTRACT	18. NUMBER OF PAGES	19a. NAME OF			
a. REPORT unclassified	b. ABSTRACT unclassified	c. THIS PAGE unclassified	UU	7	RESPONSIBLE PERSON	

Report Documentation Page

Form Approved OMB No. 0704-0188 tions. The inherent rapid mass transfer between gas and liquid phases will be particularly useful for sensing airborne species.

1.1 Reducing Power Requirements

Use of ultrasound to levitate drops dates to the 1940s (Lee et al. 1994; Liu; Dasgupta 1996; Santesson; Nilsson 2004; Santesson et al. 2000; Trinh; Robey 1994; Trinh et al. 1996). A common design for drop levitators is a Langevin resonator (Langevin 1921) coupled to an acoustic resonant cavity. Figure 1a shows the design of the electronics powering the piezoelectric transducer used to excite the resonator and cavity. Designs used prior to our work typically required a 200-W amplifier feeding an impedance matching transformer. This high power and mass equipment was too large for a practical fielddeployable system. However, our group recently reported (Field; Scheeline 2007), as illustrated in Figure 1b, that it is feasible to reduce the power to less than 10 W by directly driving the piezoelectric transducer using an operational amplifier, optimized to the actual electrical impedance of the transducer (e.g. OPA548T, Texas Instruments). controlling the air-filled resonator gap as a function of temperature and gas composition, and using a concave reflector to focus acoustic power, thus minimizing losses, are additional critical features of such power reduction. The transducer/air resonator assembly is shown in Figure 2.

The size of the resonator is inversely proportional to the drive frequency. While we have worked at 20.6 kHz, convenient operation in air can be achieved at 60 kHz, shrinking all dimensions by a factor of 3, and thus apparatus mass by over one order of magnitude. Operating at greater than 60 kHz may present problems because a) amplifier gain and efficiency decrease, b) mechanical losses increase, and c) sound wavelength becomes inconveniently short. At 20.6 kHz, wavelength at 25°C and 760 torr is 1.675 cm (Lide 1992). Because maximum levitatable drop diameter is $< \lambda/2$, (Oran et al. 1980) 60 kHz can sustain only drops 2.75 mm or less in diameter. Further, small-amplitude vibration or small drop displacement due to gas flow makes stable levitation more tenuous at high frequency.

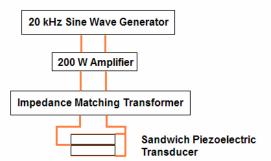


Fig. 1a. Electronics driving typical Langevin resonator/levitator.

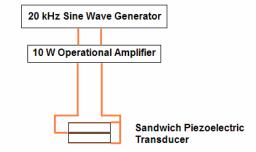


Fig. 1b. Electronics driving low-power Langevin resonator/levitator.

2. Detection and Diagnostics of Chemistry in Levitated Drops

Optical detection is the simplest approach to sensing species in drops (Priego-Capote; de Castro 2006; Rohling et al. 2000; Santesson; Nilsson 2004; Santesson et al. 2003b). Other approaches include electrophoresis (Petersson et al. 1998), mass spectrometry (Westphall et al. 2008), liquid chromatography (Bogan; Agnes 2004; Petersson et al. 1998), and (potentially) electrochemistry. All the "obvious" approaches have been employed: focusing radiation into the drop, continuous flow of reactants through the drop and into a collection capillary, using capillary action to wick the drop into an otherwise empty collection capillary, and placing sensors into the drop. Our emphasis here is on contactless optical methods due to their flexibility, comparative simplicity, and freedom from cross-contamination or the need for inter-sample decontamination.

2.1 Kinetics in Levitated Drops

Study of reaction kinetics in ~ microliter drops requires a means to initiate reaction with temporal precision, high signal-to-noise ratio observations to allow fine time division of observed signals, and careful control of drop positioning to avoid signal arti-

facts due to drop jitter. Two geometries to feed and drain drops have been used: capillaries and ballistically injected, free-floating drops. As the former was first employed, we describe it in some detail, even though such a system is not completely free of solid/liquid interfaces. Such a system provides worthwhile information, and provides a basis for comparison to the clean interface free-floating drop version of the system.

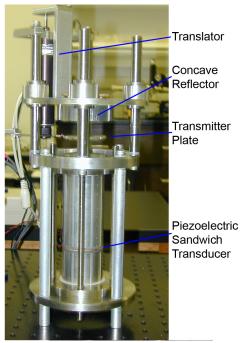


Fig. 2. Drop levitator assembly

Capillary-fed levitated drops are subject to the no-slip boundary condition at the gas-liquid interface of all fluidic interfaces. Thus, the acoustic waves in the support gas set the drop in motion, spinning, oscillating in modes related to spherical harmonics, and vibrating as a pendulum. Fluid is fed with head pressure of 40 psig; typical valve open times for each feed channel are ~ 1 s currently, generating drops of total volume 5 µL. Upon experiment completion, the drop is withdrawn through a capillary linked to vacuum. Capillary geometry and surface treatment are critical to experimental success. As shown in Figure 3, the two feed capillaries must be horizontally adjacent, with the efflux capillary below the feeds and centered. Even a few degrees misorientation results in drops wicking along the sides of the capillary. Assisting in minimizing wicking is a coating of CY-TOP[®] ultrahydrophobic fluorocarbon. The capillary was carefully aligned within 0.5 mm of a sonic nodal plane, ensuring that levitation, not hydrophilicity, suspended the drop. For experiments using enzyme, protein adsorption on unprotected capillary walls was found to be a serious problem. Coating the capillary inner wall with poly-L-lysine (Kamande et al. 2005) gave the wall a positive charge, effectively preventing protein adsorption. The drop assumed an oblate form, with elongated axis parallel to the capillary axis.

Detection for both chemiluminescence and enzyme kinetics used an R928 photomultiplier (Hamamatsu), biased so that peak sensed photocurrent was $\sim 10~\mu A$. The photomultiplier output was converted to a voltage using an OP43 operational amplifier with 1 $M\Omega$ feedback resistor with the output digitized using a Measurement Computing Inc. DAS1602 analog-to-digital converter. Data were collected at 1 kHz.

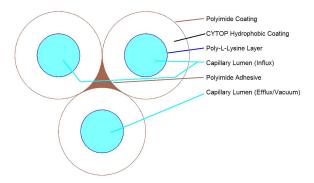


Fig. 3. Capillary bundle cross-section. Capillary inside diameter 160 μm , outside diameter 382 μm .

Typical chemiluminescence data are shown in Figure 4. The reactions are:

 Cu^{2+} + luminol \Leftrightarrow Cu^{2+} luminol Cu^{2+} luminol + $\text{H}_2\text{O}_2 \rightarrow \text{Cu}^{2+}$ + 4-aminophthalate* 4-aminophthalate + hv

Solutions were maintained at alkaline pH with a buffer of 3 M Na $_2$ CO $_3$, 0.5 M NaHCO $_3$, and 0.05 M (NH $_4$) $_2$ CO $_3$. Cu $^{2+}$ stock was 0.015 M CuSO $_4$. Luminol stock was 0.07 M. 10% H $_2$ O $_2$ was prepared by dilution of commercial 30% H $_2$ O $_2$ with 18 M Ω water. A 2.5 μ L drop of CuSO $_4$ /luminol/buffer was grown, after which 2.5 μ L of H $_2$ O $_2$ solution was injected. Mixing occurred from a combination of convection from the infused solution interacting with the pre-existing drop, diffusion, and circulation incited by the levitating ultrasound. Video camera images (not shown) and the data in Figure 4 show that mixing is essentially complete within 1 s after reactant influx is stopped. Strategies for reducing dead time are under development.

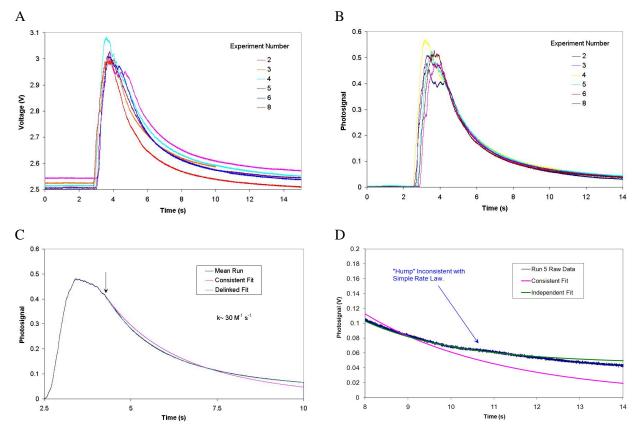


Fig. 4. Chemiluminescence kinetics in levitated drops. A. Six of eight raw chemiluminescence transients. B. Data from A, baseline and time-offset. C. Average of data in B. Fit to second-order rate law is "Consistent Fit." Allowing [luminol]/[H₂O₂] to be fit independently from [luminol] – [H₂O₂] gives "Delinked Fit." D. Scale expansion of fits in C. Raw data shows evidence of dynamics other than simply mass-action kinetics.

The chemiluminescence transient shows baseline offset from one run to the next that is trivially corrected. While valve switching is precise to better than 0.1 s, mixing time varies over a ~ 1 s range. Inset B of Figure 4 shows each trace offset to a common baseline, with transients shifted in time so that all decays go through 0.4 μ A simultaneously. The reproducibility following these zero-point offsets can be seen to be a few percent. Averaging all the traces in B, one obtains Inset C. If the decay were a pure second-order reaction between luminol and H_2O_2 with the effect of Cu^{2+} limited to increasing the rate constant k_2 , the fluorescence intensity would follow a time course,

$$I = \frac{I_0 k A B (B - A)^2 e^{(B - A)kt}}{\left(B e^{(B - A)kt} - A\right)^2}$$
 (1)

where $A = [\text{luminol}]_0$, $B = [\text{H}_2\text{O}_2]_0$, I_0 is an arbitrary scale factor dependent on observation system and reaction quantum yield, and k is an effective rate con-

stant, dependent at least on pH, ionic strength, and $[Cu^{2+}]$. By design, B>A. As expressed here, (B-A)can either be computed from the initial values of A and B or used as a separate fitting parameter. When it is separately optimized, one obtains the best possible fits. Obviously, an alternative interpretation is that the rate law governing chemiluminescence is more complicated than pure second order. Yu et al. postulate a mechanism that would be at least third order or involve a pre-equilibrium (Yu et al. 1988). The point here is not to elucidate the mechanistic details but rather to demonstrate that such elucidation is plausible. Figure 4 inset D shows that some small signal modulation inconsistent with a pure massaction, monotonic approach to equilibrium is observable. Whether this "hump" is due to drop inhomogeneity, dust, or some other source has not been determined.

Attempts to study the well-known reaction of NADH with pyruvate to form lactate, catalyzed by lactate dehydrogenase (LDH) presents additional

difficulties. The hydrophobic protein enables gas bubbles to form in the drop. The drop spins at ~ 300 Hz under the conditions used (~2 W ultrasound at 20.6 kHz, concave reflector). An example is shown in Figure 5, inset A, where the total amount of pyruvate was 1/5th that of NADH. Signal is from NADH fluorescence. After an initial transient, the system goes to steady state. Inset B shows otherwise similar circumstances, but with no pyruvate present.

Conditions for the enzyme work include: solvent is pH 7 PBS buffer. 1 μL of lactate dehydrogenase (0.25 units per mL) was mixed with 4 μL of 0.15 mM NADH + \leq 1 mM pyruvate in the levitate drop. Reactions were at room temperature (23°C).

While not yet precise enough nor sufficiently artifact-free to employ routinely, the promise of measuring enzyme kinetics in levitated drops is clear.

3. Levitated Drop Reactors for Force Protection

Part of the attraction of microfluidics has been the promise that chemical and biological analyses could be carried out with portable instruments, few consumables, and a drastically shortened logistical tail compared to earlier laboratory systems. While this has in part been realized, micro flow channels can become contaminated, biofilms can grow on channel surfaces, dust can clog narrow channels, and the channels themselves must be disposed in a safe (and, in the field, discrete) manner. While no field-portable drop levitation analysis system has yet been devised, what characteristics might one have? First, sampling from gases would be trivial; the drop is

exposed to the surroundings. Thus, extracting airborne analyte into a drop from a controlled airstream would allow analysis of bacteria, pollen, spores, and concentrated vapors without a separate preconcentration step (Abe et al. 2007). Secondly, if piezoelectric (MicroDrop Technologies), inductive (Nanodrop, Inc.), or pneumatic droplet generators can be integrated, ruggedized, and shrunk to be compatible with levitators, reservoirs of reactants could be encapsulated and maintained against severe environmental challenges. Clean droplets of reactants could be injected into the levitator as needed, the analyte and spent reactants (all 1-5 µL) wicked away upon assay completion, and no flow channel or other hardware disposed of except when reactants were exhausted. With efficient light-emitting diodes as spectral sources and solid-state detection, a logisticsoptimized, reliable, flexible instrument can be realized. Increased understanding and control of the levitated drop dynamics and further system optimization for levitation efficiency and stability appear to be the main barriers to realizing this end.

ACKNOWLEDGMENTS

Support from the U. S. Department of Defense through the U. S. Army Construction Engineering Research Laboratory, Cooperative Agreement W91312T-08-2-0009, Research Corp., grant RA0333, and NIH-NIGMS grant 5 R01 GM067193-06 is gratefully acknowledged.

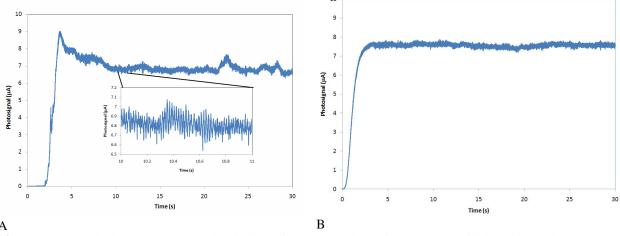


Fig. 5. Lactate dehydrogenase catalyzed reduction of pyruvate to lactate in LDR. A. Initial transient relaxes to steady state with consumption of all pyruvate and ~ 10% of NADH. High frequency fluctuations correlate with spinning of drop. B. Transient in absence of pyruvate.

REFERENCES

- Abe, Y., Y. Yamamoto, D. Hyuga, K. Aoki, and A. Fujiwara, 2007: Interfacial Stability and Internal Flow of a Levitated Droplet. *Micrograv. Sci. Technol.*, **19**, 33-34.
- Bogan, M. J., and G. R. Agnes, 2004: Preliminary Investigation of Electrodynamic Charged Droplet Processing to Couple Capillary Liquid Chromatography with Matrix-assisted Laser Desorption/Ionization Mass Spectrometry. *Rapid Commun. Mass Spectrom.*, 18, 2673-2681
- Field, C. R., and A. Scheeline, 2007: Design and Implementation of an Efficient Acoustically Levitated Drop Reactor for In Stillo Measurements. *Rev. Sci. Instrum.*, **78**, 125102 125101-125104.
- Fiorini, G. S., and D. T. Chiu, 2005: Disposable Microfluidic Devices: Fabrication, Function, and Application. *BioTechniques*, **38**, 429-446.
- Jenkins, J., B. Prabhakarpandian, K. Lenghaus, J. J. Hickman, and S. Sundaram, 2004: Fluidicsresolved Estimation of Protein Adsorption Kinetics in a Biomicrofluidic System. *Anal. Biochem.*, 331, 207-215.
- Kamande, M. W., K. A. Fletcher, M. Lowry, and I. M. Warner, 2005: Capillary Electrochromatography Using Polyelectrolyte Multilayer Coatings. J. Separat. Sci., 28, 710-718
- Langevin, P., 1921: Improvements Relating to the Emission and Reception of Submarine Waves.
- Laurell, T., J. Nilsson, S. Santesson, S. Nilsson, R. Zivin, R. Thurmond, and L. Patel, 1999: System for Performing Assays on a Levitated Droplet. Scifinder/CAS, Ortho-McNeil Pharmaceutical Inc.
- Lee, C. P., A. V. Anilkumar, and T. G. Wang, 1994: Static Shape of an Acoustically Levitated Drop with Wave-Drop Interaction. *Phys. Fluids*, **6**, 3554-3566.
- Leiterer, J., M. Grabolle, K. Rurack, U. Resch-Genger, J. Ziegler, T. Nanna, and U. Panne, 2008: Acoustically Levitated Droplets: A Contactless Sampling Method for Fluorescence Studies. Ann. New York Acad. Sci., 1130, 78-84.
- Lenghaus, K., J. W. Dale, J. C. Henderson, D. C. Henry, E. R. Loghin, and J. J. Hickman, 2003: Enzymes as Ultrasensitive Probes for Protein Adsorption in Flow Systems. *Langmuir*, **19**, 5971-5974.
- Lewis, D. D., M. L. Ruane, and A. Scheeline, 2006: Biofilm Effects on the Peroxidase-Oxidase Reaction. *J. Phys. Chem. B*, **110**, 8100-8104.

- Lide, D. R., 1992: *Handbook of Chemistry and Physics*. 73 ed. CRC Press.
- Liu, H., and P. K. Dasgupta, 1996: A Liquid Drop: A Windowless Optical Cell and a Reactor Without Walls for Flow Injection Analysis. *Anal. Chim. Acta*, **326**, 13-22.
- Noyes, R. M., 1951: Wall Effects in Photochemically Induced Chain Reactions. *J. Am. Chem. Soc.*, **73**, 3039-3043.
- Omrane, A., S. Santesson, M. Alden, and S. Nilsson, 2004: Laser Techniques in Acoustically Levitated Micro Droplets. *Lab Chip*, **4**, 287-291.
- Oran, W. A., L. H. Gerge, and H. W. Parker, 1980: Parametric Study of an Acoustic Levitation System. *Rev. Sci. Instrum.*, **51**, 626-631.
- Petersson, M., J. Nilsson, L. Wallman, T. Laurell, J. Johansson, and S. Nilsson, 1998: Sample Enrichment in a Single Levitated Droplet for Capillary Electrophoresis. *J. Chromatog. B: Biomed. Sci. Applic.*, **714**, 39-46.
- Priego-Capote, F., and L. de Castro, 2006: Ultrasound-assisted Levitation: Lab-on-a-Drop. *TrAC*, **25**, 856-867.
- Roach, L. S., H. Song, and R. F. Ismagilov, 2005: Controlling Nonspecific Protein Adsorption in a Plug-Based Microfluidic System by Controlling Interfacial Chemistry Using Fluorous-Phase Surfactants. Anal. Chem., 77, 785-796.
- Rohling, O., C. Weitkamp, and B. Neidhart, 2000: Experimental Setup for the Determination of Analytes Contained in Ultrasonically Levitated Drops. *Fresenius' J. Anal. Chem.*, **368**, 125-129.
- Santesson, S., and S. Nilsson, 2004: Airborne Chemistry: Acoustic Levitation in Chemical Analysis. *Anal. Bioanal. Chem.*, **378**, 1704-1709.
- Santesson, S., I. B.-R. Ramirez, P. Viberg, B. Jergil, and S. Nilsson, 2004: Affinity Two-Phase Partitioning in Acoustically Levitated Drops. *Anal. Chem.*, **76**, 303-308.
- Santesson, S., M. Andersson, E. Degerman, T. Johansson, J. Nilsson, and S. Nilsson, 2000: Airborne Cell Analysis. *Anal. Chem.*, 72, 3412-3418.
- Santesson, S., E. S. Cedergren-Zeppezauer, T. Johansson, T. Laurell, J. Nilsson, and S. Nilsson, 2003a: Screening of Nucleation Conditions Using Levitated Drops for Protein Crystallization. *Anal. Chem.*, 75, 1733-1740.
- Santesson, S., J. Johansson, L. S. Taylor, I. Levander, S. Fox, M. Sepaniak, and S. Nilsson, 2003b: Airborne Chemistry Coupled to Raman Spectroscopy. *Anal. Chem.*, 75, 2177-2180.
- Sweryda-Krawiec, B., H. Devaraj, G. Jacob, and J. J. Hickman, 2004: A New Interpretation of Serum

- Albumin Surface Passivation. *Langmuir*, **20**, 2054-2056.
- Trinh, E. H., and J. L. Robey, 1994: Experimental Study of Streaming Flows Associated with Ultrasonic Levitators. *Phys. Fluids*, **6**, 3567-3579.
- Trinh, E. H., R. G. Holt, and D. B. Thiessen, 1996: The Dynamics of Ultrasonically Levitated Drops in an Electric Field. *Phys. Fluids*, **8**, 43-61.
- Weis, D. D., and J. D. Nardozzi, 2005: Enzyme Kinetics in Acoustically Levitated Droplets of Supercooled Water: A Novel Approach to Cryoenzymology. *Anal. Chem.*, 77, 2558-2563.
- Westphall, M. S., K. Jorabchi, and L. M. Smith, 2008: Mass Spectrometry of Acoustically Levitating Drops. *Anal. Chem.*, **80**, 5847-5853.
- Whitesides, G. M., 2006: The Origins and the Future of Microfluidics. *Nature*, **442**, 368-373.
- Yu, Y., F. Yan, and X. Wang, 1988: A Study on Chemiluminescence Mechanism of Cu(II)-Luminol-Hydrogen Peroxide System. *J. Luminesc.*, **40-41**, 842-843.
- Zheng, B., J. D. Tice, and R. F. Ismagilov, 2004: Formation of Droplets of Alternating Composition in Microfluidic Channels and Applications to Indexing of Concentrations in Droplet-Based Assays. *Anal. Chem.*, **76**, 4977-4982.